



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4646-1

Job Sheet 201540



Part No: D4646-1

Job Qty: 12 pcs

Part Name: Plenum Cap Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/7/19

Job Tracking No:

Created By: Chantal Lavoie

Due Date: 11/29/19

Description:

Type: Stock

Note: DWG REV A lpp RevA 12.05.31 new issue EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier		Sign-off
							Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs	11/29/19	11/29/19	0.00	0.00	Purchasing - 1		NOV 2 5 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	12 pcs	11/29/19	11/29/19	0.00	0.00	Packaging 2 - 1 - B4B		NOV 2 5 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S234507



Part: D4646-1

Job No: 201540

Serial No/Batch: S234507

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/25/19

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				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	12 pcs	11/29/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	12 ✓ pcs	11/29/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B ✓	MF 009
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	

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NOV 7 5 2019 40
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SC.011

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	12 / pcs	11/29/19	0.00 0.00	QC 21 - SA - 21 ✓	Mf 009
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21 NOV 26 2019

Part Op 100 - (Purchasing) Issue P/O: _____ Purchase Part Number: PC7041-1
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

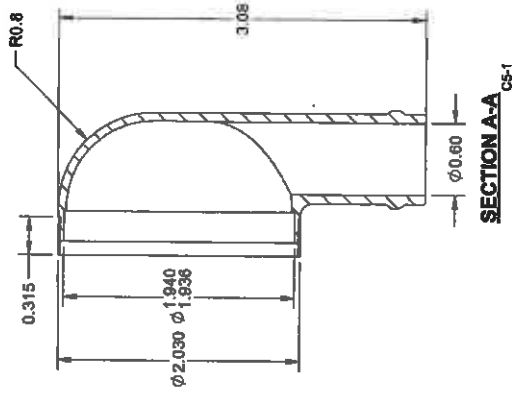
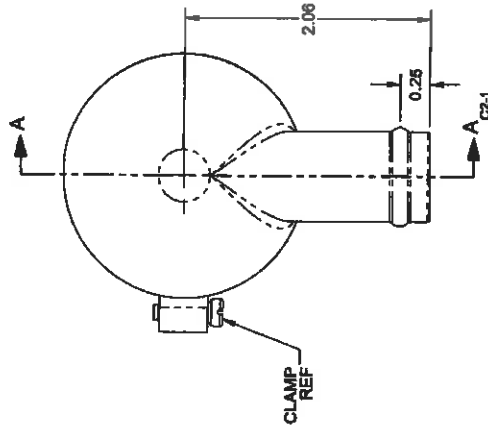
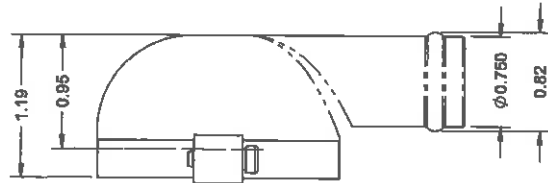
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
PC7041-1	Plenum Cap Assembly D4646-1	12 pcs (1 ea)	100-Purchasing	S234586

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	PC7041-1	12	0	0

Part Specifications	
Specifications could not be found.	

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SPECIFICATION CONTROL DRAWING



SECTION A-A
DS-1

DART PART NUMBER	DESCRIPTION	VENDOR	VENDOR PART NUMBER	WEIGHT (lbs)
D4646-1	PLENUM CAP WITH GEAR CLAMP	BIRK AEROSPACE CORPORATION	PC7041-1	0.05

D4646-X PLENUM CAP ASSEMBLY

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 8.1
 - 7) WEIGHT: PER TABLE

REV.	NEW ISSUE	DESCRIPTION	RF	BY	DATE
DESIGN	RF				
DRAWN	RF				
CHECKED	RF				
MFG. APPR.	RF				
APPROVED	RF				
DE APPR.	RF				
DATE	12.07.25				

DART AEROSPACE LTD HAMMERSLEY, ONTARIO, CANADA	REV. A
DRAWING NO. D4646	SHEET 1 OF 1
TITLE PLENUM CAP	SCALE NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044704



Supplier: BIR001-VU
Birk Aerosystems Corporation
14321 Commercial Drive
Garden Grove, CA 92843 USA
Phone: 714-554-9782
Fax: 714-554-3659

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044704

PO Date: 10/7/19

Due Date: 11/22/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
OCT 07 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		PC7041-1			Plenum Cap Assembly D4646-1 : AS PER DWG D4646 REV. A	Firmed X12	-	11/22/19	12 pcs	0 pcs	12 pcs	\$11.42/pcs	\$137.04
2	201490	AV357304-2			Air Valve (Black Anodize) D4652-5 : AS PER DWG D4652 REV. E	Firmed X36	-	11/22/19	36 pcs	0 pcs	36 pcs	\$137.85/pcs	\$4,962.60
3	201492	AV4080	AV4080-3		Air Valve D4652-7 : AS PER DWG D4652 REV. E	Firmed X36	-	11/22/19	36 Ea	0 Ea	36 Ea	\$104.56/Ea	\$3,764.16
Grand Total:													\$8,863.80

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PURCHASE ORDER

POHB044704



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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BAC**BIRK AEROSYSTEMS CORPORATION**

14321 Commerce Drive
Garden Grove, California 92843
Telephone: (714) 554-9782 Telefax: (714) 554-3659

DATE: 11/22/19

CUSTOMER PO: POHB044704

SHIPPER NO.: DAR191122

CERTIFICATE OF CONFORMITY / PACKING LISTSHIP TO: **DART AEROSPACE LTD****1270 ABERDEEN****HAWKESBURY ON K6A 1K7****Canada****DAS**
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9-89

PO	PRODUCT NO.	DESCRIPTION	QUANTITY		LOT CODE	LOT QTY	SERIAL NO.
ITEM			ORDERED	SHIPPED			
1	PC7041-1	PLENUM CAP ASSEMBLY (REV. -)	12	12	1910548 MFG: 1942	12	-
2	AV357304-2	AIR VALVE (BLACK ANODIZE) (REV. A)	36	36	1911658 MFG: 1947	36	-
3	AV4080-3	AIR VALVE (REV. B)	36	36	1911659 MFG: 1947	36	-
		VALUE FOR CUSTOMS: \$ 8,863.80 USD Country of Manufacture: United States					

CLAIMS FOR SHORTAGES OR MATERIAL DISCREPANCY MUST BE MADE WITHIN 15 DAYS AFTER DATE SHIPPED.

CERTIFICATE OF CONFORMANCE: THIS IS TO CERTIFY THAT THE PARTS FURNISHED ON THIS ORDER HAVE BEEN FUNCTIONALLY TESTED IN ACCORDANCE WITH STANDARD PROCEDURES DEFINED BY BAC. MATERIAL AND/OR PARTS FURNISHED IN THIS ORDER HAVE BEEN MANUFACTURED IN ACCORDANCE WITH ALL APPLICABLE INSTRUCTIONS AND SPECIFICATIONS. PHYSICAL AND CHEMICAL DATA WHICH PERTAINS TO THIS ORDER ARE AVAILABLE FOR INSPECTION.

QTY VERF UkFEDEX INT'L PRIORITY COLLECT
#13**12**
Over*[Signature]*
QUALITY CONTROL INSPECTOR**RECEIVED**

NOV 25 2019

DART AEROSPACE LTD.